

Directions to Sun Rich Fresh Foods Inc.

**425 Gateway Drive
Reading, PA 19601
1-888-200-3143**



To help you arrive at Sun Rich here are a number of directions that may help you.

From Philadelphia Area

1. Take PA turnpike to Exit 298 (mile marker) Morgantown. 45 miles from Willow Grove exit.
2. Go through toll booth and stay straight on I-176 North for approx. 11 miles to Rte. 422 West ramp (left lane of 176). To Reading (not Pottstown).
3. Follow 422 West for 3 miles to Penn Street ramp (going to Reading city East, NOT West Reading, which is Penn Ave).
4. Stay in right lane. Turn right at first light, South Second Street.
5. Turn right at the next street (no light) which is Franklin St.
6. Turn right at the next street (4 way stop) which is Front Street.
7. Go past Reading Community College staying left. (do NOT go up ramp to Front Street) Road then turns into River Road.
8. River Road dead ends, go up ramp to Buttonwood Street, cross over Buttonwood to plant.

From Harrisburg Area

1. Take PA Turnpike to Exit 286 (Lancaster and Reading). 44 miles from Harrisburg west exit (I-83).
2. Take Rte. 222, approx. 10 miles to the Rte. 422 merge, take Rte. 422 East towards Reading/Pottstown.
3. Take second exit, Penn Avenue, towards West Reading.
4. At 3rd traffic light, 3/10 mile, is 5th Street, take right turn.
5. Go around Circle to Buttonwood (1/3 around circle), cross over bridge, Sun Rich plant on left.

From the Holiday Inn Express, 2389 Bernville Rd, Reading, PA

1. Start out going SOUTHEAST on BERNVILLE RD/ PA-183 toward AVIATION RD. Continue to follow PA-183. 2.3 mi
2. Stay STRAIGHT to go onto SCHUYLKILL AVE/ PA-183 S. 0.6 mi
3. Turn RIGHT onto W BUTTONWOOD ST. 0.1 mi
4. End at 425 Gateway Drive Reading, PA 19601-2604 which is on your Right.

From the Lehigh Valley International Airport (ABE)

1. Start out going SOUTH on AIRPORT RD/ PA-987 S toward POSTAL RD. 0.3 mi
2. Merge onto US-22 W toward HARRISBURG. 11.4 mi
3. Merge onto PA-100 S via EXIT 49A toward TREXLERTOWN. 1.9 mi
4. Turn RIGHT onto PA-100 S/ US-222 S. Continue to follow US-222 S. 20.0 mi
5. Merge onto US-222 S toward SINKING SPRINGS. 8.0 mi
6. Merge onto US-422 E via the exit on the LEFT. 1.8 mi
7. Merge onto PENN AVE/ US-422 BR toward W READING. 0.5 mi
8. Turn RIGHT onto TULPEHOCKEN AVE. 0.1 mi
9. Enter next roundabout and take 2nd exit onto BUTTONWOOD ST. 0.5 mi
10. End at 425 Gateway Drive Reading, PA 19601-2604 which is on your left.

From the Philadelphia Intl Airport

1. Start out going NORTH on ESSINGTON AVE toward S 70TH ST. 1.6 mi
2. Stay STRAIGHT to go onto PASSYUNK AVE. 1.6 mi
3. Merge onto I-76 W via the ramp on the LEFT (Portions toll). 49.1 mi
4. Merge onto MORGANTOWN EXPY/ I-176 N via EXIT 298 toward MORGANTOWN/ READING. 11.7 mi
5. Merge onto US-422 W via EXIT 11B on the LEFT toward READING. 3.5 mi
6. Merge onto PENN AVE/ US-422 BR toward W READING. 0.5 mi
7. Turn RIGHT onto TULPEHOCKEN AVE. 0.1 mi
8. Enter next roundabout and take 2nd exit onto BUTTONWOOD ST. 0.5 mi
9. End at 425 Gateway Drive Reading, PA 19601-2604 which is on your left

